

Expands to close plastic pipes in fires

Fireclamp IPS (Intumescent Pressure Sealant)

Fireclamp IPS is a one part intumescent acrylic sealant which in fire conditions expands with high pressure to seal openings in fire compartmenting structure when penetrated by plastic pipes, metal pipes with combustible insulation and single or bunched cables.

Description

Fireclamp IPS is a halogen-free, polymer emulsion-based sealant designed to maintain the fire resistance of floor and walls when penetrated by plastic pipes and metal pipes with continuous combustible insulation. Under fire conditions the intumescent filler expands to many times its original thickness exerting pressure on the softening pipe and/or insulation closing the opening with a dense block of fire resistant char that restricts the passage of smoke and fire.

Fire testing has been conducted in conjunction with a range of pipe and cable service penetrations through fire compartmenting floors and walls including 100mm thick flexible (plasterboard) partitions.

Performance

Fireclamp IPS has been tested to the latest European requirements for applications in walls and floors.

- Flexible Walls (stud partitions) or rigid walls (masonry, concrete) of 100mm minimum thickness
- Rigid (concrete) floors of 150mm minimum thickness
- Tested in conjunction with plastic pipes up to 160mm diameter
- Classification: ISO 11600 F 7.5P
- Mechanical and durability testing to ETAG 026-2; Y_2 (-5°/70°C) (internal use with temperature range of -5°C to +70°C and high humidity)
- Sound insulation: Rw up to 57dB (BS EN ISO 10140-2: 2010)
- VOC Emissions Classification: M1 (highest European classification)
- Third party product certification with UL International (Certificate # UL-EU-01109-CPR)

Other properties

- Colour: Grey
- Specific gravity: 1.30 -1.40
- Skinning time: (23°C/50%RH): 15–30 mins
- Cure time: (23°C/50%RH):
 3mm/24hrs (depending on gap size and situation)
- Activation temperature:
 Approx. 150°C
- Expansion Factor (ASTM E2786-10):19:1







Plastic pipes in partitions or masonry/concrete walls of minimum thickness 100mm

Seals both sides with stone mineral wool backing (33kg/m³) as required

| Penetrating service | Min. seal depth (mm) | Min. annular space (mm) | Fire performance (mins) | |
|---|-------------------------|----------------------------|-------------------------|-----------------------------|
| | | | Integrity (E) | Integrity & insulation (EI) |
| PVC-U pipe up to 20mm diameter x 1.0mm wall thickness | 30 | 6 | 120 | 120 |
| PVC-U pipe up to 40mm diameter x 1.9-3.0mm wall thickness | 30 | 10 | 120 | 120 |
| PVC-U pipe up to 110mm diameter x 1.8mm wall thickness | 30 | 20 | 120 | 90 |
| HDPE pipe up to 32mm diameter x 2.0mm wall thickness | 30 | 10 | 120 | 120 |
| HDPE pipe up to 40mm diameter x 2.4-3.7mm wall thickness | 30 | 10 | 120 | 120 |
| HDPE pipe up to 75mm diameter x 4.5mm wall thickness | 30 | 15 | 120 | 120 |
| HDPE pipe up to 75mm diameter x 4.6-6.8mm wall thickness | 30 | 15 | 60 | 60 |
| HDPE pipe up to 110mm diameter x 8.2mm wall thickness | 50 | 25 | 90 | 90 |
| HDPE pipe up to 160mm diameter x 10.2mm wall thickness | 50 | 25 | 90 | 90 |
| PP pipe up to 50mm diameter x 4.6mm wall thickness | 30 | 15 | 120 | 120 |

Plastic pipes in partitions or masonry/concrete walls of minimum thickness 150mm

| Penetrating service | Min. seal depth (mm) | Min. annular space (mm) | Fire performance (mins) | |
|--|-------------------------|----------------------------|-------------------------|-----------------------------|
| | | | Integrity (E) | Integrity & insulation (EI) |
| PVC-U pipe up to 40mm diameter x 3.0mm wall thickness | 40 | 20 | 240 | 240 |
| PVC-U pipe up to 55mm diameter x 2.2mm wall thickness | 40 | 25 | 180 | 180 |
| PVC-U pipe up to 160mm diameter x 4.0mm wall thickness | 50 | 20 | 90** | 60** |
| HDPE pipe up to 40mm diameter x 3.0mm wall thickness | 40 | 20 | 240 | 240 |
| MLCP* pipe up to 16mm diameter x 2.4mm wall thickness | 40 | 10 | 180 | 180 |
| MLCP* pipe up to 20mm diameter x 2.5mm wall thickness | 40 | 7.5 | 120 | 120 |
| MLCP* pipe up to 20mm diameter x 2.5mm wall thickness | 40 | 15 | 180 | 180 |
| MLCP* pipe up to 25mm diameter x 3.0mm wall thickness | 40 | 15 | 180 | 90 |
| MLCP* pipe up to 40mm diameter x 4.0mm wall thickness | 40 | 20 | 180 | 15 |
| MLCP* pipe up to 63mm diameter x 6.0mm wall thickness | 40 | 25 | 60 | 60 |

^{*}Multilayer Composite Pipe (PE-RT/AI/PE-RT). **100mm minimum wall thickness.



Metal pipes with continuous combustible foam rubber insulation in masonry/concrete walls of minimum thickness 150mm

Seals both sides with stone mineral wool backing (33kg/m³) as required

| Penetrating service | Insulation thickness (mm) | Min. seal depth (mm) | Min. annular space (mm) | Fire performance (mins) | |
|--|------------------------------|-------------------------|----------------------------|-------------------------|-----------------------------|
| | | | | Integrity (E) | Integrity & insulation (EI) |
| Steel pipe up 89mm dia. x 1.5mm minimum wall thickness | 13-25 | 30 | 10-15 | 120 | 90 |
| Steel pipe up 115mm dia. x 2.0mm minimum wall thickness | 19-32 | 30 | 10-15 | 120 | 90 |
| Steel pipe up to 219mm dia. x 7.0mm minimum wall thickness | 40 | 30 | 20 | 120* | 120* |

^{*130}mm minimum partition thickness.

Metal pipes with continuous combustible foam rubber insulation interrupted at seal in masonry/concrete walls of minimum thickness 150mm

Seals both sides with stone mineral wool backing (33kg/m³) as required

| Penetrating service | Insulation thickness (mm) | Min. seal depth (mm) | Min. annular space (mm) | Fire performance (mins) | |
|---|------------------------------|-------------------------|----------------------------|-------------------------|-----------------------------|
| | | | | Integrity (E) | Integrity & insulation (EI) |
| Copper/steel pipe up to 35mm dia. x 1.5mm min. wall thickness | None | 10 | N/A | 240 | 30 |
| Copper/steel pipe up to 35mm dia. x 1.5mm min. wall thickness | 25 | 10 | N/A | 240 | 180* |
| Steel pipe up to 40mm dia. x 3.2mm minimum wall thickness | None | 10 | N/A | 180 | 20 |
| Steel pipe up to 40mm dia. x 3.2mm minimum wall thickness | 25 | 10 | N/A | 240 | 180 |

^{*120} minutes with 500mm local insulation.

Cables in masonry/concrete walls of minimum thickness 150mm

| Penetrating service | Max. opening diameter (mm) | Min. seal depth (mm) | Min. annular space (mm) | Fire performance (mins) | |
|---|----------------------------|-------------------------|----------------------------|-------------------------|-----------------------------|
| | | | | Integrity (E) | Integrity & insulation (EI) |
| 1x HD603.3 cable, 23mm to 27mm diameter | 80 | 10 | 0 | 240 | 240 |
| HD604.5 cables, up to 13mm diameter, single/bunched | 80 | 10 | 0 | 240 | 240 |
| 1x HD604.5 cable, 42mm to 45.5mm diameter | 80 | 10 | 0 | 240 | 240 |



Plastic pipes in concrete floors of minimum thickness 150mm

Seals both sides with stone mineral wool backing (33kg/m³) as required

| Penetrating service | Min. seal Min. annular depth (mm) space (mm) | | Fire perforn | nance (mins) |
|--|--|-----|---------------|-----------------------------|
| | | | Integrity (E) | Integrity & insulation (EI) |
| PVC-U pipe up to 20mm diameter x 1.5mm wall thickness | 20 | 6 | 240 | 240 |
| PVC-U pipe up to 40mm diameter x 1.9mm wall thickness | 30 | 10 | 240 | 240 |
| PVC-U pipe up to 50mm diameter x 1.9mm wall thickness | 30 | 15 | 60 | 60 |
| PVC-U pipe up to 110mm diameter x 1.8mm wall thickness | 40 | 20 | 240 | 240 |
| HDPE pipe up to 20mm diameter x 1.0mm wall thickness | 20 | 6 | 240 | 240 |
| HDPE pipe up to 40mm diameter x 2.4mm wall thickness | 30 | 10 | 60 | 60 |
| HDPE pipe up to 74mm diameter x 3.0mm wall thickness | 30 | 15 | 180 | 180 |
| HDPE pipe up to 160mm diameter x 9.5mm wall thickness | 40 | 25 | 120 | 45 |
| MLCP* pipe up to 16mm diameter x 2.4mm wall thickness | 40 | 10 | 240 | 90 |
| MLCP* pipe up to 20mm diameter x 2.5mm wall thickness | 40 | 7.5 | 120 | 15 |
| MLCP* pipe up to 20mm diameter x 2.5mm wall thickness | 40 | 15 | 240 | 240 |
| MLCP* pipe up to 25mm diameter x 3.0mm wall thickness | 40 | 15 | 240 | 20 |
| MLCP* pipe up to 40mm diameter x 4.0mm wall thickness | 40 | 20 | 90 | 90 |

^{*}Multilayer Composite Pipe (PE-RT/AI/PE-RT).

Metal pipes with continuous combustible foam rubber insulation interrupted in concrete walls of minimum thickness 150mm

| Penetrating service | Insulation thickness (mm) | | Min. annular space (mm) | Fire performance (mins) | |
|---|------------------------------|--------|----------------------------|-------------------------|-----------------------------|
| | | | | Integrity (E) | Integrity & insulation (EI) |
| Steel pipe up to 89mm dia. x 1.5mm minimum wall thickness | 13 | 40/20* | 10 | 120 | 120 |
| Steel pipe up to 89mm dia. x 7.0mm minimum wall thickness | 40 | 40/20* | 20 | 120 | 90 |

^{*}Bottom/top.



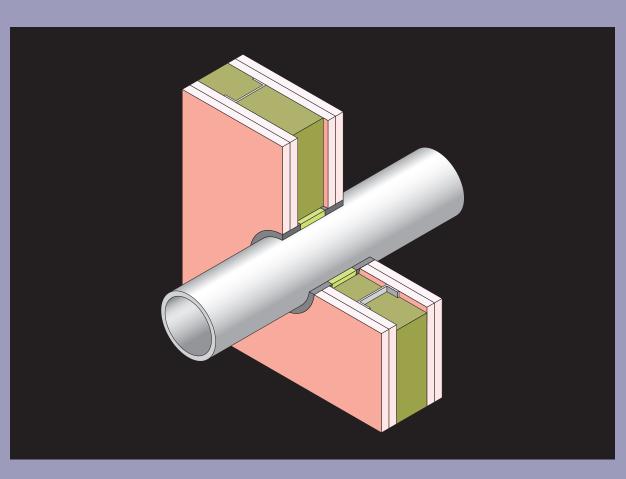
Metal pipes with and without continuous combustible foam rubber insulation interrupted at seal in concrete floors of minimum thickness 150mm

Seals both sides with stone mineral wool backing (33kg/m^3) as required

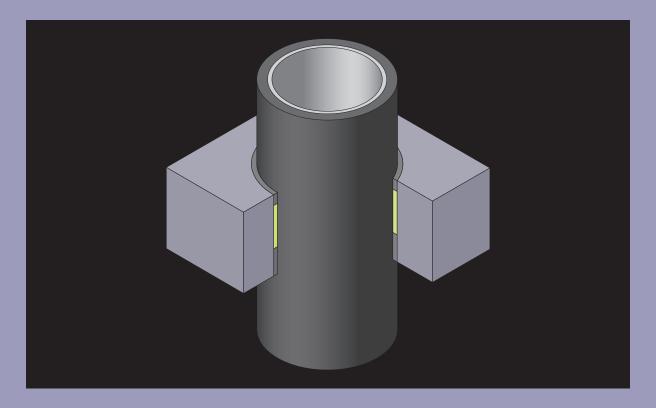
| Penetrating service | Insulation thickness (mm) | | Min. annular space (mm) | Fire performance (mins) | |
|---|------------------------------|----|----------------------------|-------------------------|-----------------------------|
| | | | | Integrity (E) | Integrity & insulation (EI) |
| Steel pipe up to 40mm dia. x 3.2mm minimum wall thickness | None | 10 | N/A | 240 | 60 |
| Steel pipe up to 40mm dia. x 3.2mm minimum wall thickness | 30 | 10 | N/A | 240 | 240 |

Cables in concrete floors of minimum thickness 150mm

| Penetrating service | Max. opening diameter (mm) | Min. seal depth (mm) | Min. annular space (mm) | Fire performance (mins) | |
|---|----------------------------|-------------------------|----------------------------|-------------------------|-----------------------------|
| | | | | Integrity (E) | Integrity & insulation (EI) |
| 1x HD603.3 cable, 23mm to 27mm diameter | 80 | 10 | 0 | 240 | 240 |
| HD604.5 cables, up to 13mm diameter, single/bunched | 80 | 10 | 0 | 240 | 90 |
| 1x HD604.5 cable, 42mm to 45.5mm diameter | 80 | 10 | 0 | 240 | 90 |







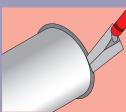
Installation

- Ensure contact surfaces are clean, dry and dust free
- Apply between 5°C and 40°C









- Check that the minimum required annular space is available around the service
- Where required pack loose stone mineral wool tightly around the penetrating service whilst allowing for the subsequent application of the specified minimum depth of Fireclamp IPS
- Gun the Fireclamp IPS so as to fully fill the opening around the penetrating service
- Using a wet spatula carefully tool the sealant to form a flat surface flush with the plane of the surface of the wall, ceiling soffit or floor finish
- Repeat the procedure on the opposite side of the wall/floor
- Clean tools after use using soap and warm water

End use considerations

Fireclamp IPS is intended for internal use and has been subjected to EN mechanical and durability testing to support use across a wide temperature range of -5°C to +70°C and in high humidity conditions

Maintenanace

No routine maintenance is required although periodic inspection for possible damage is recommended. All penetrations seals which are subsequently modified should be made good using Fireclamp IPS.

Supply, packaging and usage

Fireclamp IPS is normally supplied in 310ml cartridges or 600ml foil packs. It can also be supplied in 5, 10, 15 or 19 litre tubs to order.

Storage

It is recommended to store in dry conditions between 5°C and 35°C.

Shelf life

24 months when stored under recommended storage conditions.

Health and safety

Please refer to safety data sheet before use.

Since the product is applied under circumstances beyond our control, Abesco Fire Limited can accept no direct or consequential liability whether in contract or in tort, for the interpretations of such recommendations and reserves the right to modify the recommendations as necessary.



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